AVAILABLE EXTERIOR COLORS:

- RED
- SILVER
- WHITE
- ORANGE
The industry’s best rugged construction.

Work and Play’s Industry Exclusive FRP Gelcoat Sidewall offers the distinguished buyer four color options, and it’s rugged construction allows Work and Play to build you the industry’s best floorplans with the most carrying capacity. Work and Play has both garage and open concept floor plans. Many of the Work and Play beds are full length residential size queen beds, making it easy to select that perfect sheet!
Lots of living space for all.

Work and Play delivers headroom in the bathroom with our 7’6” interior height which is standard in the FRP Series. The optional Happi-Jack Bed offers additional sleeping space for your family and guests.
Ultra lite. Ultra fun.

The Work and Play Ultra LE Series has the time tested construction Work and Play is known for, offered in two exterior distinguished colors. Utilizing a two inch Azdel laminated side wall the Ultra LE series offers a light weight coach for weekend fun! With both garage and open floor plan concepts, Work and Play offers a unit that's perfect for you!
True Half-Ton Towable.

The Ultra LE Series comes equipped with all the heavy duty construction Work and Play has been known for... now at a more affordable price. Each unit comes with the core necessities for enjoying family weekends and vacations. Equipped, not stripped, with awning, rear stabilizer jacks, microwave, refrigerator, spare tire, stereo, among other amenities, the Ultra LE Series is the ultimate in value and affordability!!!

<table>
<thead>
<tr>
<th>Model #</th>
<th>25CB</th>
<th>25WB</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hitch Weight</td>
<td>1058</td>
<td>1118</td>
</tr>
<tr>
<td>Axle Weight</td>
<td>4720</td>
<td>5434</td>
</tr>
<tr>
<td>No. Axles (lb.)</td>
<td>2 (4400)</td>
<td>2 (5200)</td>
</tr>
<tr>
<td>GVWR</td>
<td>5847</td>
<td>6611</td>
</tr>
<tr>
<td>UVW</td>
<td>5847</td>
<td>6611</td>
</tr>
<tr>
<td>Box Length</td>
<td>27'9&quot;</td>
<td>28'</td>
</tr>
<tr>
<td>Total Length</td>
<td>30'</td>
<td>30'3&quot;</td>
</tr>
<tr>
<td>Exterior Height</td>
<td>11'</td>
<td>11'</td>
</tr>
<tr>
<td>Cargo Capacity</td>
<td>4021</td>
<td>4667</td>
</tr>
<tr>
<td>Cargo Length</td>
<td>17' 5&quot; MID / 17' 8&quot; DS</td>
<td>13' 5&quot; DS / 8’ 5&quot; ODS</td>
</tr>
<tr>
<td>Water Capacity</td>
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<td>4667</td>
</tr>
<tr>
<td>Black/Gray Water</td>
<td>38/38</td>
<td>38/38</td>
</tr>
<tr>
<td>Tire</td>
<td>ST225/75R15 LR D</td>
<td>ST225/75R15 LR D</td>
</tr>
</tbody>
</table>

The Unloaded Vehicle Weight (UVW) listed represents the weight of one trailer with that model’s standard equipment including the content of specified Option Packages. * See back cover for further specification definitions.
## Standards & Options

### Interior

- 8 cu.ft refer (FRP Series)
- 6 cu.ft refer (Ultra LE & SE)
- Foil Wrapped Counter Tops
- Double Bowl Stainless Steel Sink in Kitchen
- 2 Burner Cook Top (Ultra LE, 18EC & 21SE)
- 3 Burner Cook Top
- Microwave (Ultra LE & SE)
- Convection Microwave (All units except Ultra LE)
- Porcelain Toilet with Foot Flush
- Screwed Together Cabinet Construction
- Easy Glide Full Extension Drawer Guides
- Night Shades in Bedroom
- Bed Spread where applicable
- Rear Pull Down Screen (Opt. on Ultra LE’s, N/A on 21SE)
- AM/FM/Bluetooth/CD/DVD Stereo (N/A on 21SE)
- 60”x80” Residential Queen Bed (Most Floor Plans)
- LED Lights throughout
- LP Detector
- Smoke Detector
- Sliding Glass Doors (WRS Only)

### Exterior

- Spare Tire and Carrier
- Aluminum Wheels
- Nitrogen-Filled Tires
- Battery Disconnect
- Power Tongue Jack w/ Light (Opt. on Ultra LE, N/A on 21SE)
- Power Awning w/ LED Light Strip (Opt. on Ultra LE, N/A on 21SE)
- Manual Awning on Ultra LE Models (Opt. on 21SE)
- (4) Stabilizer Jacks
- White Exterior on 21SE
- Double Entry Step
- (3) Exterior Color Options on FRP Walls

### Garage

- 2500# D-rings (Optional 5000#) Secured into Steel Plates
- Linoleum or Rubberized Flooring
- Metal 2-Way Air Vents
- Low Ramp Angles for Easy Loading

### Construction

- 102” Wide Body Construction
- Powder Coated Chassis
- Dexter Axles ranging from 4,400 - 7,000 lbs.
- Dexter Nev-R-Adjust Brakes
- Dexter E-Z Flex
- 16” O.C. Cross Members Throughout Garage Area
- Galvanized Steel Wheel Wells
- (1) Piece Jumbo Decking Up To 24’
- FRP Sidewalls (N/A on Ultra LE Series)
- 2” Azdel Laminated Walls on Ultra LE Series (N/A on FRP Series)
- 16” O.C. 4.25” Steel Roof Trusses the Entire Length of Coach
- One Piece Aluminum Roof
- 2,500# Ramp Doors on Ultra LE’s
- 3,000# / 5,000# Ramp Doors on FRP and Ultra Series

### Utilities

- 30 Amp Service (All TT)
- 15k BTU Ducted A/C (N/A Ultra LE & 21SE)
- 15.5k BTU A/C on Ultra LE Models
- (2) 30 lb. LP Tanks
- 6 Gal Water Heater
- Water Heater By Pass
- Sewer Hose Carrier
- Either 20k or 30k BTU Furnace

### Some Popular Options

- 10 Gal Water Heater
- Dual Pane Windows
- 32” LED Flat Screen TV
- 50 Amp Service
- Gen Prep
- 4.0k or 5.5k Onan® Generator (Fuel Station Required)
- 2nd A/C
- 30 Gal Fuel Cell or Station w/ Pump
- Escape Door in Cargo (FBW Only)
- Rear Entry Door w/ Single Step and Bogey Wheels
- 60” Happijac Bed
- 60” Happijac Bed w/ Sofas
- Patio Ramp Door w/ Steps
1. Seamless one piece aluminum roof with solid cove molding edges. Rugged and no streaking from a rubber roof.

2. Low ramp transitions and clearance for easy loading (up to 5000 lbs ramp door capacity). We can carry cars!

3. Powder Coated chassis with 16” on center steel cross members throughout cargo area (Carrying capacities from 3,000-5,000 lbs.).

4. 14 gauge, 4.5” Steel Roof Rafters every 16” throughout the coach.

5. Million Mile Fasteners with nylon bushings and thread adhesive to assure a secure fit for the life of the coach.

6. Name Brand Dexter Axles ranging from 4400 lbs to 7000 lbs. in capacity.

7. 3 Gel Coat Exterior color options: White, Silver, and Red (FRP’s)

8. Aerodynamic front caps with enclosed generator space (n/a on LE’s), allows for pass through storage on certain floor plans.

9. NEW! Solar prep option. Maintain your batteries by doing nothing, just plug and let it work.
10. NEW! Power awning with LED Lighting. Full awning length LED Lights. (Opt on LE’s)

11. High Efficiency LED Lighting throughout interior and exterior. Better lighting, less heat, less drain on batteries.

12. 7'6" headroom throughout offering plenty of height for the big toys, yet pulls with a low profile.


14. NEW! 8 cu.ft. refrigerator (n/a on Ultra LE’s). More room for the long weekends of playing.

15. Std 15,000 BTU Air Conditioner (Opt on LE’s). Cools the unit much faster in the heated days of summer.

16. Speed-Cook Convection Microwave. Lower cook times let you eat sooner!

17. 60” x 80” queen beds in most floor plans.
Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

1) Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.

2) Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, owner tips or RV regulations for your state or country, and much more.

3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.

4) Scheduling timely warranty repairs and adjustments through a local dealership provides for greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations!

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**Specification Definitions**

**GVWR (Gross Vehicle Weight Rating)** - is the maximum permissible weight of the unit when fully loaded. It includes all weights, inclusive of all fluids, cargo, optional equipment and accessories. For safety and product performance DO NOT exceed the GVWR.

**GAWR (Gross Axle Weight Rating)** - is the maximum permissible weight, including cargo, fluids, optional equipment and accessories that can be safely supported by a combination of all axles.

**UVW (Unloaded Vehicle Weight)** - is the typical weight of the unit as manufactured at the factory. It includes all weight of the unit’s axles(s) and tongue or pin and LP Gas. The UVW does not include cargo, fresh potable water, additional optional equipment or dealer installed accessories.

*Estimated average based on standard build optional equipment.

**CCC (Cargo Carrying Capacity)** - is the amount of weight available for fresh potable water, cargo, additional optional equipment and accessories. CCC equals to GVWR minus UVW. Available CCC should accommodate fresh potable water (8.3 lbs per gallon). Before filling the fresh water tank, empty the black and gray tanks to provide for more cargo capacity.

**Estimated average based on standard build optional equipment.

Each Forest River RV is weighed at the manufacturing facility prior to shipping. A label identifying the unloaded vehicle weight of the actual unit and the cargo carrying capacity is applied to every Forest River RV prior to leaving our facilities.

The load capacity of your unit is designated by weight, not by volume, so you cannot necessarily use all available space when loading your unit.

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For a worry-free ownership experience Forest River includes one year of Coach-Net RV Technical & Roadside Assistance with each RV purchase. Whether new to the RV lifestyle or an experienced RV enthusiast, Forest River owners have 24/7 access to technical, operational and emergency road service coverage throughout the US & Canada. Coach-Net's fast, dependable service is just a phone call away.

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24/7 EMERGENCY ROADSIDE ASSISTANCE

Coach-Net®

RV Technical & Roadside Assistance

For a worry-free ownership experience

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NOTES

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YOUR WORK & PLAY DEALER

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.